

US009915151B2

(12) United States Patent Weaver et al.

(54) CMC AIRFOIL WITH COOLING CHANNELS

(71) Applicant: Rolls-Royce Corporation, Indianapolis, IN (US)

(72) Inventors: John Alan Weaver, Indianapolis, IN

(US); **Okey Kwon**, Indianapolis, IN (US)

(73) Assignee: **Rolls-Royce Corporation**, Indianapolis, IN (118)

IN (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 309 days.

(21) Appl. No.: 14/721,164

(22) Filed: May 26, 2015

(65) Prior Publication Data

US 2016/0348513 A1 Dec. 1, 2016

(51) Int. Cl. F01D 5/28 (2006.01) F01D 5/18 (2006.01) F01D 9/02 (2006.01)

(58) **Field of Classification Search**USPC 416/96 A, 96 R, 97 R; 415/115, 200
See application file for complete search history.

(56) References Cited

U.S. PATENT DOCUMENTS

1,324,714	Α	*	12/1919	Allen B21C 37/122
				122/367.2
5,704,763	Α	*	1/1998	Lee F01D 5/188
				415/115

(10) Patent No.: US 9,915,151 B2

(45) **Date of Patent:** Mar. 13, 2018

5,993,156 A *	11/1999	Bailly F01D 5/187				
6,193,465 B1*	2/2001	415/115 Liotta B23P 15/04				
6,981,846 B2	1/2006	29/889.722				
		Harvey F01D 5/187				
7,452,189 B2	11/2008	415/115 Shi et al.				
7,520,723 B2	4/2009	Liang				
(Continued)						

OTHER PUBLICATIONS

Glezer, B., Moon et al., Heat Transfer in a Rotating Channel with Swirling Internal Flow, dated Jun. 2, 1998, pp. 1-8, ASME 98-GT-214, Cambridge, Massachusetts.

(Continued)

Primary Examiner — Woody Lee, Jr.

Assistant Examiner — Theodore Ribadeneyra
(74) Attorney, Agent, or Firm — Brinks Gilson & Lione

(57) ABSTRACT

An airfoil may be provided that includes a CMC body and a support piece. The CMC body has an inner surface that defines a chamber within the CMC body. The support piece may be positioned within the chamber of the CMC body. The support piece comprises a channel in a surface of the support piece, the surface being in contact with the inner surface of the CMC body. The channel and the inner surface of the CMC body define a passageway for a cooling fluid. The passageway may wind about the circumference of the CMC body and extend along the span of the airfoil. Outlets may be positioned through the CMC body allowing fluid communication between the passageway and the outer surface of the CMC body.

18 Claims, 4 Drawing Sheets

